

IMPROVEMENT OF HIGH-PRECISION LEVELLING METHOD BY DIGITAL LEVELS IN THE CONDITION OF NON-SUFFICIENT LIGHT INTENSITY OF LINED ROD

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The performing of high-precision geometric leveling by short beams with the purpose of control for the process of building and exploitation of engineering structures and industrial equipment is carried out with visual reading levels or digital levels in case there are a lot of disturbance effects, the basic of which are the vibrations of some equipment in operation, rapid temperature changes, and also non-sufficient and irregular light intensity of bar-code or lined rods. The purpose of the article is the improvement of high-precision leveling method performance by digital levels in the condition of insufficient light intensity of bar-code rods. The article considers the influence of insufficient light intensity of bar-code rods on the leveling station work by digital levels. Due to irregular and insufficient light intensity of the rod the receiver of the digital level does not allow to read distinctly the bar-code and to perform its processing and output to the indication unit in metric system. That's why for accurate measurement on the station the light intensity of the rods should be sufficient, nearly similar and regular. The article gives the results of using the rod, equipped with light-emitting diodes to provide its sufficient and regular lighting.

Key words: high-precision geometric leveling, digital level, bar-code rod, light-emitting diodes, light intensity of rod.

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Received 13.05.2020

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